

**Description:** Glossy anti-rust base, intermediate and top coat for metal, alkyd-resin based. For interior and exterior use.

**Application:** Perfect for painting iron, steel and metal alloys such as fencing, bicycles, tools, fridges without needing to pre-treat with a primer.

**Properties:**

- Very good anti-rust properties
- Excellent hiding capacity
- Durable
- Smooth brush application
- High gloss

**Colours:** Various RAL colours.

**Handling:** Stir thoroughly prior to use. The first coat may be diluted with 5 - 10% white spirit. Apply with a brush or paint roller.

**Covers:** Approx. 12 m<sup>2</sup>/litre per coat.

**Drying time at 23°C and relative humidity of 65%:**

Dust-dry after approx. 4 hours.

Can be painted over after approx. 18 hours.

**SYSTEM CONSTRUCTION**

**Substrate:** The surface must be clean, dry and free from dust or grease.

**Untreated metal:** Carefully remove grease, any mill scale and rust. Next, apply 2 coats of Finiss Metal Paint.

**Coated metal in good condition:** Degrease, sand lightly, then apply 1-2 coats Finiss Metal Paint.

**Coated metal in poor condition:** Remove all poorly adhering and loose parts with paint stripper, a blowtorch or scrape off and treat as "untreated metal".

**TECHNICAL DATA**

**Binding agent:** Combined glycerophthalic resins

**Pigments:** Titanium dioxide, pigment and anti-rust additives

**Solvent:** White spirit

**Solid components:** 55% by volume

**SG:** Approx. 1 – 1.2 g/ml

**Viscosity:** ICI Rot thinner 7 Poise @ +20°C

**Fineness:** 20 microns

**Recommended coat thickness:** 35 microns (dry)

**Degree of gloss:** > 90% with Gardner 60°C gloss meter

**Tint:** Various RAL colours

**Dilute with:** White spirit

**Flash point:** Approx. 39°C

**Hazard classification:** See safety information sheet (MSDS)

**Tool cleaning instructions:** White spirit or brush cleaner

**Features:** Very good anti-rust properties. High degree of gloss.

**Storage:**

Minimum of 12 months in the tightly sealed original packaging in a dry, cool and frost-free place.

**General:**

We recommend applying at temperatures between +8°C and +30°C. Do not apply in direct sunlight or when it is likely to rain.

Products based on alkyd resins have a tendency to yellow in a dark environment or when covered. When exposed to daylight, this phenomenon is much reduced.

After use, close the container correctly, turn it upside down for a few seconds to prevent skin formation and then store in an upright position.

**Surplus product:**

This paint and the packaging should be disposed of at a collection point for hazardous or special waste.