

**Description:** Silk gloss finishing coat providing an effective coat for a decorative finish on wood, hard plastics and metal. For interior use.

**Application:** On wood and pre-treated metal/plastic. Can also be applied as top coat for plasterwork.

**Properties:**

- Excellent hiding capacity
- Durable
- Even coverage
- Easy to maintain

**Colours:** White and various colours

**Handling:** Stir thoroughly prior to use. Apply with a brush, varnish roller or paint sprayer. Apply in 1 or 2 coats. After every coat, lightly sand down and remove dust.

**Covers:** Approx. 14 m<sup>2</sup>/litre per coat.

**Drying time at 23°C and relative humidity of 65%:**

Dust-dry after approx. 3 hours.

Can be painted over after approx. 20 hours.

**SYSTEM CONSTRUCTION**

**Substrate:** Surfaces must be clean, dry and free from dust or grease.

**Unprimed wood:** Degrease, sand lightly and remove any dust. Next, apply Finess Primer. Allow to dry. Next sand the surface, remove dust and fill any irregularities if present. Apply primer to filled areas.

**Painted surfaces in good condition:** Carefully degrease with a degreasing agent, sand down lightly and remove dust. If necessary, fill irregularities with filler and apply Finess Primer. Sand to a smooth finish.

**Painted surfaces in poor condition:** Remove all poorly adhering paint using paint stripper or a blowtorch/hot air paint removal gun. Then treat as "Unprimed wood".

**Untreated MDF, chipboard, etc.:** Degrease, sand lightly and remove any dust. Next, apply Finess Primer. Allow to dry. Next sand the surface, remove dust and fill any irregularities if present. Next, apply a second coat of Finess Primer.

**Untreated metal:** Carefully remove grease, any mill scale and rust. Pre-treat with a suitable Finess rust preventive primer. Next, apply a coat of Finess Primer.

**Hard plastics:** Degrease, lightly sand and remove any dust. Prime with 1 layer of Finess Multiprimer.

**Plasterwork:** Surfaces must be completely dry and free from dust or grease. Next, apply 1 coat of Finess Primer.

**TECHNICAL DATA**

**Binding agent:** Glycerophthalic resins

**Pigments:** Rutile titanium dioxide (white) and/or coloring agents

**Solvent:** White spirit

**Solid components:** 56% in weight, depending on colour

**SG:** Approx. 1.2 g/ml, depending on colour

**Viscosity:** ICI Rotothinner 8 Poise @ +20°C

**Recommended coat thickness:** 30 microns per coat dry

**Fineness:** 25 micron according to Hegman

**Degree of gloss:** 35-50% with Gardner 60° gloss meter

**Tint:** White and various colours

**Flash point:** 39°C

**Hazard classification:** See safety information sheet (MSDS)

**Tool cleaning instructions:** White spirit or paint cleaner.

**Features:** High resistance against chemical maintenance products. Perfect cornering. Adherence G.T.O.

**Storage:** Minimum of 12 months in the tightly sealed original packaging in a dry, cool and frost-free place.

**General:** We recommend applying at +8°C and +30°C. Products based on alkyd resins have a tendency to yellow in a dark environment or when covered. When exposed to daylight, this phenomenon is much reduced. After use, close the container correctly, turn it around for a few seconds to ensure that skin formation cannot occur and store in an upright position.

**Surplus product:** This paint and the packaging should be disposed of at a collection point for hazardous or special waste.